



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3395-1

Job Sheet 171940



Part No: D3395-1

Job Qty: 50 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP A 05.02.23 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		2/10/18	0.00	0.00	Start Up Machining-2		J.B. DAS
100	Hardinge	50 pcs		2/12/18	0.09	2.00	Hardinge		J.B. 23
120	QC	50 pcs		2/12/18	0.00	0.00	QC8		mark 18/02/18-89
130	Packaging	50 pcs		2/12/18	0.00	0.00	Packaging3-1		DAS 51033
140	QC21-SA	50 Ea		2/12/18	0.00	0.00	QC21		21 9-80

Part Op 100 - Turn as per Folio FA513 and Dwg D3395
Descriptions:

FEB 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRRN0.500	Delrin Round Bar .50" Color: Black	3.1250 ft (.0625 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRRN0.500	3	89	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.600inches ± 0.010	0.610 0.590		
2	Bushing	0.060inches ± 0.010	0.070 0.050		
3	Bushing	0.010inches ± 0.010	0.020 0.000		
4	Bushing	0inches ± 0	0 0		
5	Bushing	20.000Degree ± 0.500	20.500 19.500		
6	Bushing	0.500inches ± 0.010	0.510 0.490		
7	Bushing	0.191inches + 0.005 - 0.001	0.196 0.190		
8	Bushing	0.305inches ± 0.010	0.315 0.295		

Plex 2/9/18 11:39 AM Dart. Gagnon. Michelle

DART
AEROSPACE
S041201

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Bushing

PART NO: D3395 – 1

Original Serial #: S041201

Revision:

Operation: Start up Operation 02/12/18

Change No:

Job No: 171940

SALES
CS
02/12/18

02/12/18